TECHNICAL INFORMATION

2K Supra SEMI-GLOSS





Water-based 2-Component polyurethane finish for wood and cork floors. For extremely heavy wear. Elastic, excellent chemical and abrasion resistance.

- Water-based polyurethane formula for extreme wear resistance
- · Excellent build through high solid content
- · Easy to use, no lap marks
- Non-yellowing
- 50% cured after 24 hours

Recommended use:

For high traffic commercial areas. Suitable for wood floors. Can be used to recoat factory finished UV cured wood and cork floors in conjunction with WS 2K Contact.







Technical Data

Art.-no. Item-#: 11002 LO-FI-049 1 Gal. 4 144

Gloss level approx.* 25

Solids $35 \pm 2\%$ Viscosity DIN 4 $22 \pm 2s$

Storage and transportation Shelf life: 12 months in unopened containers. Store and transport between 40°F to 80°F

(5°C to 25°C). KEEP FROM FREEZING.

US Regulatory VOC < 140 g/l

* The degree of gloss is measured at 60° on glass. It depends on the layer thickness and ambient conditions (temp., rel. humidity) during the drying process. The values are intended merely as a guide.

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Application

- For professional Use only!
- · BEFORE USING, READ AND UNDERSTAND ALL LABEL INSTRUCTIONS AND MATERIAL SAFETY DATA SHEETS.
- For technical advice call our LOBA-WAKOL Technical Service at 1-800.230.6456.
- Sand and prepare floors according to NWFA instructions.
- **WARNING!** If you scrape, sand or remove old paint from wood floors, you may release lead dust. Follow local and/or federal requirements for lead removal. Before you start, find out how to protect yourself and your family by contacting the National Lead Information Hotline at 1-800-424-LEAD or log on to www.epa.gov/lead.
- · ALWAYS PREPARE A SAMPLE OR TEST AREA TO DETERMINE COMPATIBILITY, APPEARANCE AND DESIRED RESULTS.
- POT LIFE: 2 hours. For mixing the full container shake base well, and add complete hardener to base, replace lid, and then shake vigorously to mix. For mixing smaller quantities, mix at a ratio of 10 parts base : 1 part hardener. Use the LOBATOOL Mixing Container or a scale to weigh out the components.
- Do not thin. Do not add water.
- Do not apply at temperatures below 55°F. Make sure material is at room temperature. Always maintain adequate ventilation during all phases of the coating and drying process.
- · Apply evenly at the recommended coverage rate. Avoid streaks and puddles and lap marks.
- This product is part of the LOBA and Wakol "Connected Systems". The approved combinations with Wakol parquet adhesives may be found in the "Connected Systems Matrix": https://www.loba.de/us/connected-systems/

Application Tool

LOBATOOL roller Microfiber 100-120, T-bar, Trim Pad, Lambswool, Brush, Roller

Coverage

500-600 square feet per gallon per coat.

Screen and Recoat

Clean floor, screen with 180 grit perforated pad (or equivalent) or maroon pad. Remove all dust. Apply finish. Always prepare test areas to determine compatibility, appearance and desired results. Prefinished wood floors can be recoated without sanding if WS 2K Contact is used as an adhesion promoter before coating, therefore regard Technical Information of WS 2K Contact.

Drying time

- Earliest possible recoating after 2-3 hours.
- Fully cured after 5 days
- If there is a delay in drying wait until you can see that the surface is completely dry.



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Application

Suitable product combinations

Primers:

- · WS EasyPrime
- HS 2K Intensive A.T.

Stains:

- HS 2K IntensiveColor A.T.
- Stain.

Follow Technical Instruction for the product.

Recommended Procedure for wood floors:

- Prepare and prime the substrate properly, according to directions.
- · Allow the primer to dry as specified.
- · Apply Finish.
- Allow to dry for 2-3 hours.
- Intermediate sanding with 180 grit perforated pad (or equivalent)
- Apply second layer of Finish.

Recommended Procedure for cork floors:

Seal cork only after the glue has sufficiently set (refer to manufacturer's information) Roll on a maximum of 2 coats per day

Untreated natural cork:

- · Roll a total of three coats of finish onto the cork.
- Apply first coat and allow to dry 2-4 hours.
- · Apply the second coat and allow to dry overnight (reduces risk of granule swelling).
- Intermediate sanding with 180 grit perforated pad (or equivalent) to remove grain raise.
- Apply final coat.

Prefinished cork

Note information given by the cork supplier. If suitable for recoating, apply one or two layers of coating after an intermediate sanding.

Renovation / recoating of old coatings

Basic cleaning with Remover. Use a rotary disk buffing machine and a LOBASAND SpecialPad green. Care product residues must be completely removed. Even small amounts of residue can adversely effect the bond of the coating. Clean with clear water (neutralize). After drying, perform a thorough intermediate sanding. Apply coating in one or two layers by roller

Compatibility

When this product is used in combination with other LOBA products the Technical Information of these products have to be followed. Always prepare test areas to determine suitability of other products than LOBA.



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General guidelines

Cleaning of tools: Clean tools and equipment with water.

Cure Time:The stated drying and cure times are based on ideal conditions (68°F, 65% rH) at the recommended application rates. Recommended conditions are 50°F-80°F/40-75%rH). Insufficient ventilation, high humidity, lower temperatures, increased coat thickness can prolong the curing process considerably. Do not use safety covers on floor, do not replace carpets or rugs and also do not clean floors with a damp cloth before the final curing has been reached.

Intermediate sanding: When several layers of finish are being applied succesive coats can be applied within 24 hours without intermediate sanding. After 24 hours and intermediate sanding must be performed. An intermediate sanding before the final application is recommended and will achieve a smoother surface. Carefully clean off the dust after intermediate sanding.

Use with or without a primer: Some finishes can be used without a primer. The use of a primer increases application reliability and decreases risk of application marks in most wood types. Further details can be found in the LOBA wood type list in the current product catalogue.

Side bonding: Water-based coating systems usually show a tendency for side bonding. Several measures can be taken to minimize the formation of irregular joints and the associated locking effect. The use of shear-resistant or permanently elastic adhesive to glue the hardwood flooring, careful filling of the joints, use of suitable primers, such as LOBADUR WS EasyPrime. Taking steps to ensure that the room climate, in particular the relative humidity, remains constant. (Education of the customer is recommended). The risk of side bonding is greater with old floors with damaged, weak, or very flexible adhesives and wood flooring installed over underfloor heating, and woods which change their moisture content quickly, such as beech and maple.

Safety Precautions: Even when working with low or zero-emission products the usual safety measures must be taken. Keep away from children. Do not eat, drink or smoke in working areas. Wear suitable safety gloves. Clean left-overs off of hands. Change soiled clothes.

First Aid: If swallowed, do not induce vomiting. Call for medical help immediately. Never give anything by mouth to an unconscious person. If breathing is difficult or other respiratory complaints, remove to frresh air and get medical attention. In case of eye contact, immediately flush eyes for several minutes under running water. Generally this product does not cause skin irritation. Call a physician if irritation occurs.

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General guidelines

Germany.

Connected Systems: Connected Systems approved products are optimized in such way that no dark discoloration, caused by chemical interaction between finish and adhesive occurs, when applied in accordance with the technical datasheets.