



BONA MIX&FILL

Bona Mix&Fill is a water-based joint filler designed to be mixed with fine sanding dust. By using sanding dust from the floor Mix&Fill can provide a close match to the original timber colour. Bona Mix&Fill is used to fill joints up to 2 mm wide and other minor defects in wooden floors. It can be used with all Bona finishes and is suitable for both light and dark wood species.

- Easy to mix and apply
- Very fast drying
- Low solvent content and no odour
- Anti-corrosive (causes no rust stains)
- Easy to sand

Technical data

Product base:	Acrylate dispersion
VOC:	max 5 g / Lt
Mixing ratio:	Mix to a thick "cream like" consistency
Drying time:	- between applications: 20 minutes* - until sanding: 20 minutes* - until finish or oil treatment 1-2 hours*
	*under normal climate conditions, 20° C / 60 % R.H. with reasonable ventilation
Application tools:	Stainless steel trowel
Application rate:	~8 – 12 m ² / Lt depending on size and quantity of gaps.
Safety	Unclassified
Cleaning:	Wipe tools free from residual material before cleaning with a minimum of water. Dried material can be removed mechanically or by scrubbing with water.
Shelf life:	1 year from the date of production, in unopened original container.
Disposal:	Wastes and emptied containers should be handled in accordance with local regulations.
Storage / transport:	The temperature must not fall below +5° C or exceed +25° C during storage / transport.
Pack size:	5 Litre

Preparations

Ensure the floor is acclimatized to its end-use environment, dry and free from wax, dirt and other contamination. Sand the floor to bare wood and to grit 60-80 (before making the final cut). The temperature of the room and the product must not fall below +13° C during application and drying.

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Application

1. Shake the bottle thoroughly before use.
2. Determine the amount of product required and mix with fine clean sanding dust to a smooth consistency, similar to thick cream.
3. Apply the mixture across the whole floor using a stainless steel trowel. Wide and / or deep gaps may need to be treated several times. Note: Mix&Fill is not suitable for joints larger than 2 mm.
4. Gaps within plank or end-grain floors are normally not filled. Dry filler could partially break loose when shrinkage/expansion occurs.
5. When the surface is dry, sand off all excess Mix&Fill with a belt and edge sander grit 100-120. End with a screen grit 120-150 if required. Note: gaps of 2 mm wide / deep may require overnight to dry.
6. The floor may be coated with any Bona coating system.

Certain wood species (mostly tropical) including Merbau / Kwila and chemically treated wood can trigger unforeseen reactions. If in doubt, conduct a test to ensure satisfactory function and colour authenticity before use.

Important notes

The information provided is prepared to the best of our current knowledge and makes no claim to be complete. The User is responsible for establishing that the product and recommendations herein are fit for the designated purpose, wood type and present situation before use. Bona can only guarantee the delivered product. A professional and thereby successful application of the product is beyond our control. The User is required to read and understand all information contained on package labels and safety data sheets before using this product.

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